

Some Starting Formulations For Flexible Foam

Raw-materials	KGS	KGS	KGS	KGS	KGS
Polyol (3000MW)	100	100	100	100	100
TDI 80/20	55	50	47	42	38
Methylene Chloride	6	5	3.6		
Water	3.6	3.2	2.98	2.57	2.2
Silicone WitcoL580	1.2	1.0	0.92	0.82	0.72
S.O. Witco D-19	0.25	0.23	0.21	0.2	0.21
Amine MAA-11	0.23	0.24	0.24	0.27	0.27
Colors	0.38	0.35	0.3	0.28	0.25
Temperature	22-25 ⁰ C	22-25 ⁰ C	22-25 ⁰ C	22-25 ⁰ C	22-25 ⁰ C
Density	18	21	23	28	32

Note:

These formulations are provided in good faith and no responsibility is undertaken that they should work under various different conditions. A little variation is always there when working conditions and raw-materials change.